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AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph beginning on page 4, line 9 with the following rewritten paragraph:

--According to a further feature of the present invention, the printing device is a digital four-color process printer using four the print heads and the support structure includes at least four flat regions.--

Please replace the paragraph beginning on page 8, line 1, with the following rewritten paragraph:

--An application where contact force is to be created between flexible substrate, with a width of up to five meters, and a support structure will result in a support structure with a convex profile. A convex profile provides parallel lines of direction change, which are perpendicular to the ~~to the~~ direction of the tension forces and parallel to the surface of the flexible substrate, with contact force being created at each change of direction.--

Please replace the paragraph beginning on page 9, line 19, with the following rewritten paragraph:

--The diagrams in figure 2 are all numbered alike and depict the amount of contact force 30 between the flexible substrate 6 and the support element 4, as a function of the tension force 32 and the angle 34 at which the tension force is applied. Figure 2a shows that when the tension force 32 is applied in linearly opposing directions, the angle of application being zero degrees, there is no contact force created between the flexible substrate and an the adjacent support element 4 as a result of the tension. A comparison of figures 2b and 2c shows that when the tension force 32 remains constant, the contact force 30 increase in relation to the angle 34 at which the tension force is applied. The larger the angle 34, the greater the contact force 30. A comparison of figures 2b and 2d shows that when the angle 34 at which the tension force is applied remains constant, the contact force 30 increases in relation to the amount of tension force 32 applied. The greater the tension force 32, the greater the contact force 30.--